

**Technical Bulletin** Bulletin 11: OP-011 Updated 3/2018

## **Gloss Installation**

## Materials:

- Protect-All Gloss sheet goods
- Approved Protect-All Floor Epoxy (PA127 or PA139)
- 1/16 x 1/32 x 1/32 V-Notch Trowel
- Appropriate welding material (Protect-All Rapid Weld)
- Approved water sealant (E6100)

## **Process:**

- Remove all debris from the substrate including any loose pebbles, nails, etc.
- When moving the sheets, do not roll the sheets tighter than a 1' diameter. It may damage the surface.
- Maintain directional arrows similar to matte finish.
- Keep the factory cut edges next to each other with no gap between the sheets.
- Pull the sheets back and apply the adhesive to the substrate using the above mentioned trowel quickly remove any adhesive that comes through the seams.
- Roll the sheets with a 100 pound roller; use Gorilla Tape to pull the sheets together and keep everyone off of the floor until the initial cure time is completed.
- Keep everyone off the floor for the initial cure time as prescribed by the specific adhesive used. (12 hours-PA127, 6 hours-PA139)
- Groove seams and weld using Rapid Weld. Heat welding cannot be done on gloss material.
- Finally, cover the flooring with cardboard to protect the surface before the end user takes possession of the area.

To learn more, contact the Protect-All Technical Sales Department

www.protect-allflooring.com